

# **SUN Series Autoclave TR-SUN23 –III**

## **LCD Display Operation Manual**



REV1403E

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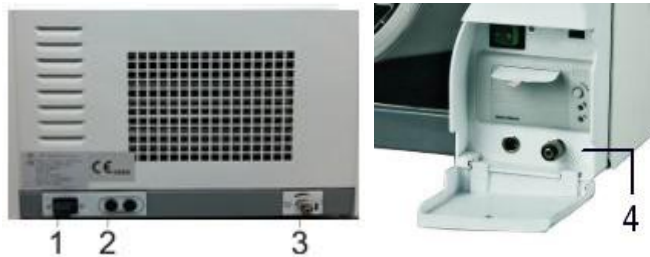
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# Autoclave

## 1. General Introduction

This Autoclave is a precision instrument specializing in the operation occasion in need of simple, fast and efficient sterilization by the doctor or his/her assistants, and the doctor shall take the responsibility for such work.

This Autoclave is specially designed for the occasions in use of frequent sterilizations. It is equipped with the microprocessor for intelligent control and man-machine interface for convenient operation. With the distinctions in displaying parameter and condition actively, evaluating malfunction automatically, shutting off for self-protection automatically in case of excessive temperature and pressure, this type autoclave is reliable product in sterilizing.



1. Power source socket
2. Fuse
3. Exit of source water
4. Exit of waste water

## 2. Application Scope

This machine can be applied in sterilizing for the tooth device, operation device, Sanitary Material and other heat-resisting articles existing in the Dept. of Stomatology, Ophthalmology and lab.

## 3. Tech. Parameter

Inner chamber of the autoclave (Diameter X Depth) 18L.....245mmX355mm

Inner chamber of the autoclave (Diameter X Depth) 22L.....245mmX465mm

Rated Voltage.....220V  $\pm$  22V, 50Hz  $\pm$  1Hz ☐  
.....110V  $\pm$  11V, 60Hz  $\pm$  1Hz ☐

Rated Power.....1800VA ☐ 2000VA ☐

Sterilizing (Pressure/temp.).....90-130KPa/121° C  
200-230KPa/134° C

(Both of above are Under Standard Atmospheric pressure)

Fuse-Melting pipe..... T15A ☐ T30A ☐

Capacity of water tank.....4.5L

Water Consumption volume per recycling round.....0.3-0.5L  
 Operating Temp.....0-40° C

#### 4. Diagram Specification



Attention and warning



I Sort B model device



Protective Grounding

#### 5. Installation

The clearance between the outside of autoclave and the around articles shall be 10cm as retained, and the top surface shall be 20cm retained.

The air-cooling window attached to the exterior surface of the autoclave shall be non-clog by dust or articles, and the autoclave shall working in the proper air flowing environment.

The autoclave shall be installed on the horizontal working base.

The 2 front feet of autoclave can be adjusted the height, please ensure the front of machine slightly higher than the back.

#### PREPARATION BEFORE OPERATION

**Before operation, please connect well to the power source. Connect the power source hole under the back left side of the autoclave and the power socket by the attached plug. Press the green switch right bottom corner of the front side, when the indicator light is on, it means that the autoclave get through with the electric power, and the process then is in initialization status and showing “LD” being on the screen. At this time the autoclave is not heating.**

## 6. Display and keypad description

### 6.1 display screen

Real-time displaying the sterilizing status like system pressure and Temperature.



### 6.2 SETTING function keys

Used to enter the advanced settings status

### 6.3 ▲UP key

When in program selection menu or the Advanced Settings menu, the up arrow used to indicate movement and parameter values increase.

### 6.4 ▼DOWN key

When in program selection menu or the Advanced Settings menu, the down arrow used to indicate movement and parameter values decrease.

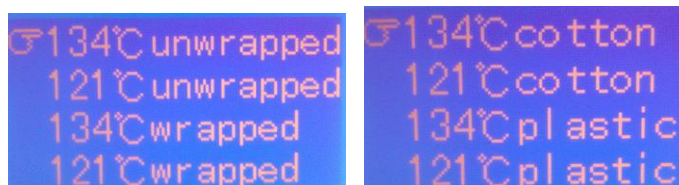
### 6.5 START/STOP confirmation key

Identify programs and quite the program settings.

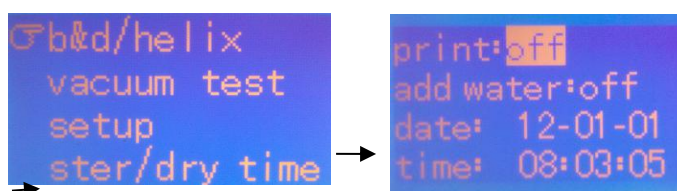
### 6.6 Sterilizing status settings

#### 6.6.1 Choose the program

After turn on the power, the machine Is displaying the Load, here keep Press "Setting" 6 seconds to enter the program menu, use"▲""▼" to choose the program and press START/STOP to confirm it, after closing the door, the machine would display "Ready", then press "Start/stop" button to start working!

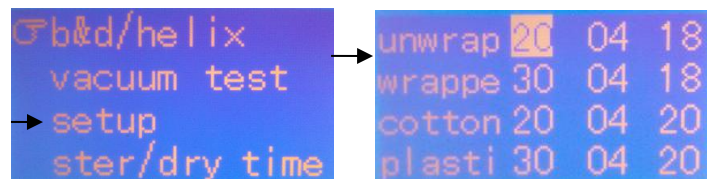


#### 6.6.2 Adjust the date and time



In program menu, choose the "Set up" to adjust the time and printer working status.

6.63 Adjust the sterilizing time and dry time, choose the system as right Photo, and press Start/stop to confirm your choice!  
Press "Start/stop" to quite the setting!



## 6.7 Fill & drain water

When you install the autoclave for the first time, after turn on the switch, then The machine would displaying lack of the source water. Then you need to use the messuring cup to fill distilled water from the top say around 3000ml of for the first time, next time do not filling the water too full, only near to the red mark.

When the machine displaying the used water full, please drain waster water out in time from the front connector.

Please clean the brass filter inside the chamber, or it would effect the pressure releasing during the sterilization. Please clean the filter together with you draining the used water.



**Note: Be sure to fill distilled water**

1. Before filling the distilled water, you must turn on the switch of the power!
2. Please fill the distilled water only after finish working!

## 6.8 Function description

Vacuum sterilizer divided into the following process:

6.8.1 preheating process;

6.8.2 the pre-vacuum and pressure increasing process;

6.8.3 sterilizing process;

6.8.4 pressure release and vacuum drying process.

6.8.5 pressure equilibrium process:

When the drying time is reduced to zero, turn off the exhaust, only the pressure displaying 0 and the machine displaying END, it means the machine had finished the sterilizing, please open the door and take the sterilized instrument out by the handle.

#### 6.8.6 Sterilizing data of each program:

	1	2	3	4	5	6	7
	134℃ UNWRAPPED	121℃ UNWRAPPED	134℃ WRAPPED	121℃ WRAPPED	134℃ COTTON	121℃ COTTON	121℃ PLASTIC
Sterilizing temperature	134	121	134	121	134	121	121
Sterilizing pressure	2.1	1.1	2.1	1.1	2.1	1.1	1.1
Vacuum times	1	1	3	3	3	3	1
Sterilizing time	4	20	4	20	20	20	20
Drying time	12	12	18	18	20	20	18

## 7. Emergency Condition

During the working time, the autoclave will automatically alarming, then release pressure, stop heating and display the error code (The definition of the error code is as the below table: error code and resolving method ). It would ensure the safety of the operator if the emergency occur.

Any emergency happen, please check the warning code table for resolving the according malfunctions. If not possible to resolve, please contact the dealers. We will try our best to provide help to you in short time.

## Error code and resolving measures

NO	Code display	Alarm Tone	Malfunction content	Resolving Measures
1	E1	long "du"	Fault of temperature sensor inside the chamber	Inspect if anything effected the sensor or wire not connecting well or sensor was broken
2	E2	long "du"	Pressure over 240 KPa	Inspect pressure sensor or vacuum pump working
3	E3	long "du"	Fault of temperature sensor outside the chamber	Inspect the temperature sensor outside of the chamber
4	E4	long "du"	Super high inner temperature when pressure rising	Inspect inside temperature sensor or pressure sensor
5	E5	long "du"	Pressure releasing slowly	Inspect the pressure releasing valve (the right top one)
6	E6	long "du"	Problem of door switch or door being opened when working	Inspect door switch or door handle were not revolved to the right MAX position
7	E7	long "du"	Fault of temperature senor on steam generator	Inspecting the temperature sensor on steam generator
8	E8	long "du"	Fail on pressure rising	Inspect water flowing road and steam leaking.
9	EH	long "du"	Steam generator not working	Inspect connecting wire or resistance of steam generator
10	EF	long "du"	Pressure not over than 0 KPa	Inspect water pump/steam generator
11	EL	long "du"	Pressure not over than 20 KPa	Inspect if electric valve not working and caused steam leaking
12	Eo	long "du"	Pressure not over than 65 KPa	Inspect if the water pump working weakly.
13	E9	long "du"	Fail on keeping pressure and temperature	Inspect the steam leaking

## 8. Maintenance and Service

8.1 Clean the top water tank by alcohol once a month.

8.2 Disinfect and clean the interior surface of the autoclave chamber monthly.

8.3 Replace the fuse.

1) Shut off the power.





- 2) Revolve the fuse base by counter-clockwise by screwdriver to bring out the melting fuse to be replaced;
- 3) Replace the new fuse and reset the fuse base on the original position, then use the screwdriver to fasten the base by clockwise.
- 4) Check the correctness of the data of the new fuse replaced.

#### 8.4 Clean the sealing ring periodically

The operator shall clean the sealing ring periodically for avoiding the influence to the seal caused by the dust/dirt left due to the long period use. Use the smooth cloth with distilled water to wipe the surface of the sealing ring or sealing cap gently. The user shall discharge the sealing ring for further cleaning or replacement if the air-leaking problem can not be resolved after the above process (The user shall discharge the sealing ring periodically for cleaning and inspection as recommendation by the supplier).

#### 8.5 The replacement work for sealing ring

Tool: One flat screwdriver (No sharp edge at the head)

- 1) One hand catches the lip of the sealing ring, the other hand insert the screwdriver into the clearance between the sealing ring and the door for raise up the sealing ring.
  - 2) After raising up part of the ring, you can use hand to draw the whole ring out. Wash its groove after drawing out the ring and pay attention to see whether it's spoiled or not in consideration of the necessity of replacement.
  - 3) Put back the ring to the original door groove after cleaning. Most Important: the inset work must be done equably to the groove During the installation, the laid four equal points of the ring must be inserted to the groove firstly, later for the same work for the remaining segments of the ring. After finishing, press the sealing ring equally by the force of hand.
  - 4) Note: The inner circle of the ring may be raised up when insert the ring into the groove. Please press it to the groove by using the screwdriver carefully.
- Shut off the power and cooling the autoclave sufficiently before inserting the ring for avoiding scald.

8.6 Shut off the power before service or components' replacement, and the service or replacement work shall be done by the technician.

## 9. Transportation and Storage

### 9.1 The preparatory work before transportation and storage:

Shut off the power, draw out the plug and cool the autoclave down.



B



A

### 9.2 Draining

Empty the water storing tank and the cooling water collecting tank; The terminal

side of the attached pipe with no connecting joint shall be inserted into the water exiting joint pipe. As the above picture showing, B is the water exiting mouth for cooling water collecting tank, A is the water exiting mouth of the water storing tank. Revolving the water exit button by anticlockwise direction so as to release the water.

9.3 The autoclave shall be transferred and stored with the below conditions:

Ambiance temperature: -40°C -+55°C

Relative humidity:  $\leq 85\%$

Atmospheric pressure: 500HPA-1060HPA



**Note: Dont drag or drop during transportation.**

## **10. Attention**



### **ATTENTION**

1. The autoclave must be placed on the horizontal working base.
2. Must use the distilled water for the purpose of lasting the operation life of the autoclave.
3. There shall be no clog to the air cooling window on the outer surface of the autoclave.
4. The object apparatus to be sterilized shall be placed on the device plate with enough clearance retained in favor of the air circulation inside the sterilizing room.
5. Empty the water inside the cooling water collecting tank frequently. Usually, the cooling water collecting tank shall be emptied once the water storing tank emptied.
6. The door handle must be buttoned up before working.
7. Don't open the door of autoclave before seeing the "0" bar displayed on the pressure indicator.
8. Not be too closed to the door of the autoclave in case of scald when open the door.
9. Shut off the power before discharging/installing the sealing ring, and the work shall be carried out after further sufficient cooling in case of scald.
10. Don't drag or drop the autoclave during relocation period of the autoclave.
11. The protecting ground shall be reliable.
12. Equipment must be used away from the magnetic field.
13. The device end of life must be for processing scrapped in accordance with the local environmental protection laws and regulations.
14. Such as power failure occurs during the working, need to disinfect the equipment out, it must be open the door 2 minutes later.

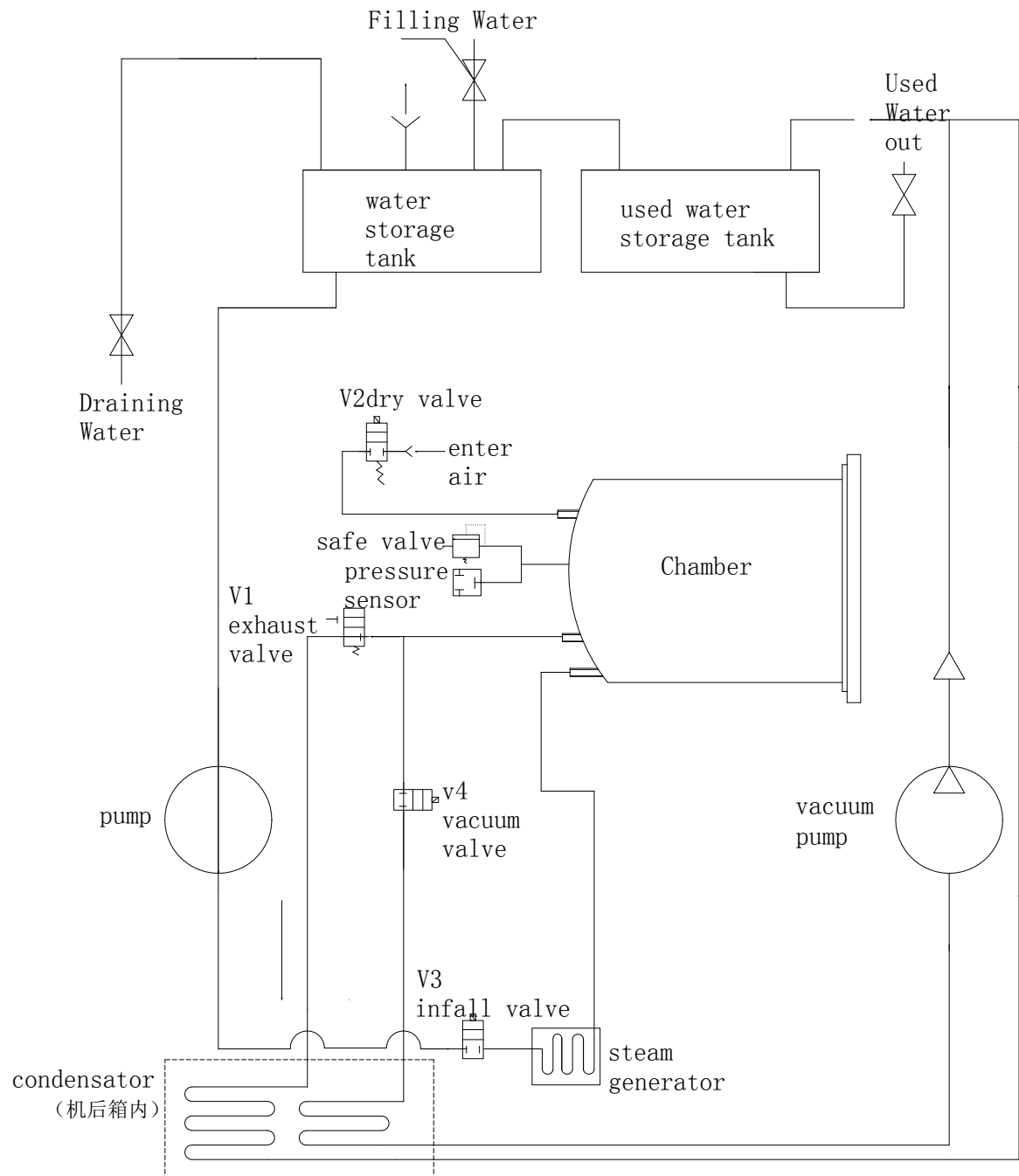
## 11. Accessory

1.	Draining pipe	1 pc
2.	Sterilizing Tray	3 pcs
3.	Plug	1 pc
4.	Sterilizing shelf	1 pc
5.	Handle	1 pc
6.	Fuse	2 pcs
7.	Operation manual	1 pc
8.	Measuring cup	1 pc
9.	Sealing gasket	1 pc
10.	O ring of tap	2 pcs

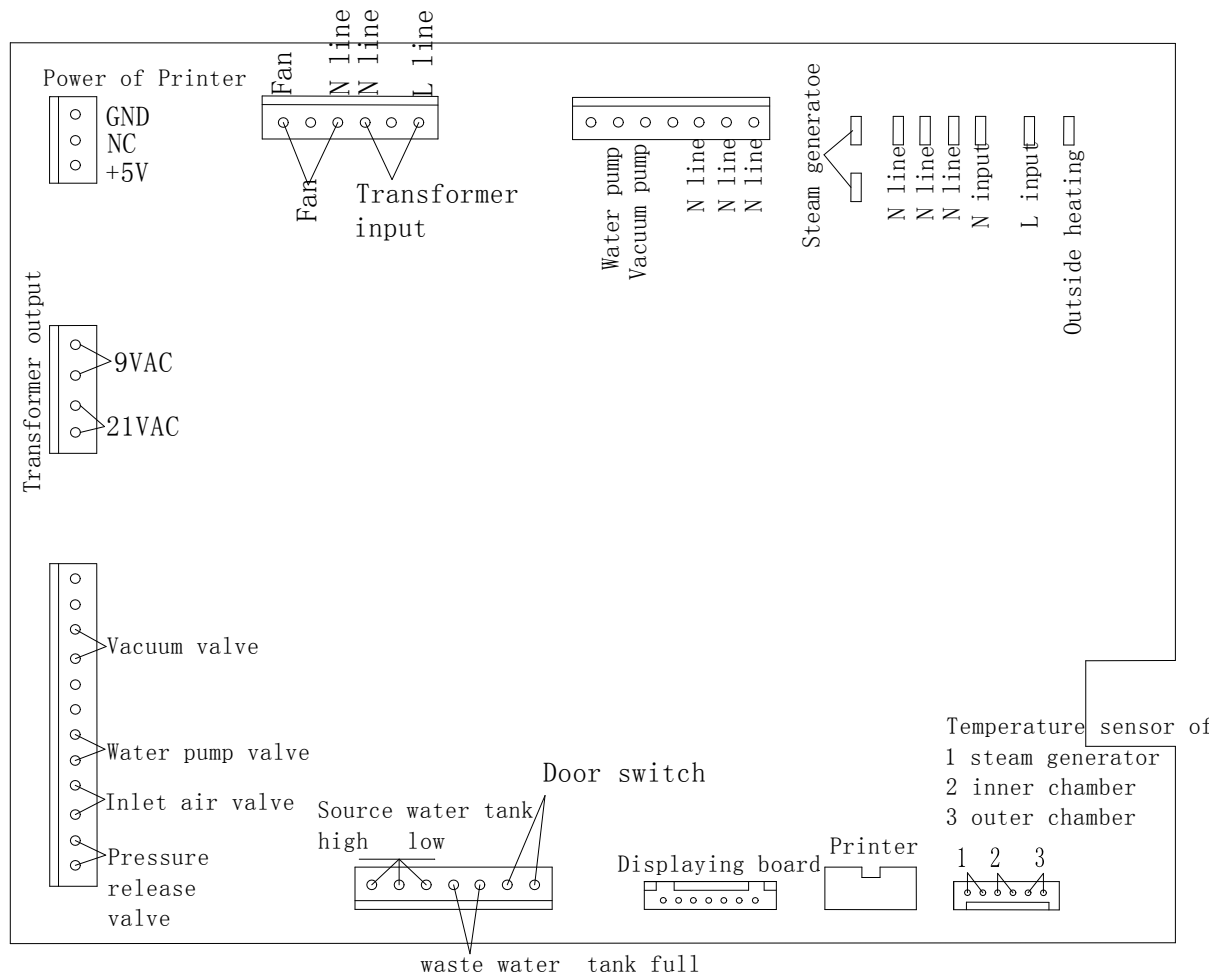


## Appendix:

### 1、Steam loop (Work Description)



## 2、Circuit diagram of sterilizer



## 3、BD test method

Press "UP / DOWN" button to choose the BD test system before sterilizing, close the door, then press "START/STOP" button to start.